

Date: Tuesday, 1/31/2006 9:11:29 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D33341
Job Number	: 25686		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D33341
This Issue	: 1/31/2006 S.O. No. : N/A	Drawing Number	: Z_CUSTOM
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: SEE ABOVE DATE & USER	Due Date	: 2/7/2006
Checked & Approved By	: SEE ABOVE DATE & USER	Qty:	4 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	POWDER COATING	POWDER COATING
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BATCH 23022



Comment: POWDER COATING
 POWDER COAT RED PER QSI

06 02 01

2.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

C206102106

(4)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 ID & STOCK

L.C. 56

C206102106 (4)

4.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 INSPECT LEVEL 21

SUE 06/02/07 (4)

C206102107 (4)

Job Completion



1-5/20

DART AEROSPACE LTD

Work Order:

23022

Description: Wheel Shaft

Part Number:

D3334-1

Dwg: D3334 Rev. A

Qty:

24

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.04.13	24
2	MS	Cut blanks: Ø3.500" Bar to 7.750" long Material: AISI 4140 or ASTM A304-02/A-434-BC/A193-03-Grade-B7/A29-03/A322-91 or UNS# G41400 (M4140H-R3.500) Identify for D3334-1	gml	05/06/16	4
3	MS	Turn as per Folio FA492 and Dwg D3334	gml	05/06/16	4
4	QC2	Inspect parts as they come off the CNC machine	gml	05/06/16	4
5	MS	Deburr	gml	05/06/16	4
6	MV	Machine as per Folio FA492 and Dwg D3334 Identify as D3334-1	JL	05.06.16	4
7	QC2	Inspect parts as they come off the CNC machine	JL	05.06.16	4
8	QC8	Second check	JL	05.06.16	4
9	QC5	Inspect work to step 8	JL	05.06.17	4
10	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Mask thread and bearing surface	ML	05.06.17	4
11	QC3	Inspect Powder Coat	2	05.06.17	4
12	ST	Identify and Stock	CPL	05/06/17	4
13	AC	Cost / part: 21.66	AB	05/06/17	4
14	DC	Close W/O 67.07 Inspect Level 21	HJ	05.06.27	4

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	
B	05.03.02	Revised material; Added Powder Coat	KJ/JLM	

RELEASED

REFERENCE ONLY

15/20

SPUT

(4)

24

DART AEROSPACE LTD	Work Order:	23022
Description: Wheel Shaft	Part Number:	D3334-1
Dwg: D3334 Rev. A	Qty:	24 28 17
		Page 1 of 1

REFERENCE ONLY

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.04.13	24 20
2	MS	Cut blanks: Ø3.500" Bar to 7.750" long Material: AISI 4140 or ASTM A304-02/A-434-BC/A193-03- Grade-B7/A29-03/A322-91 or UNS# G41400 (M4140H-R3.500) M17393 Identify for D3334-1 Batch: M16808	gmk	05/06/16	20
3	MS	Turn as per Folio FA492 and Dwg D3334	gmk	05/06/16	20
4	QC2	Inspect parts as they come off the CNC machine	gmk	05/06/16	20
5	MS	Deburr	gmk	05/06/16	20
6	MV	Machine as per Folio FA492 and Dwg D3334 Identify as D3334-1	SD	05.06.16	17
7	QC2	Inspect parts as they come off the CNC machine	SD	05.06.16	17
8	QC8	Second check	SD	05.06.16	17
9	QC5	Inspect work to step 8	CO	05.06.17	17
10	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Mask thread and bearing surface	FL	05.06.27	17
11	QC3	Inspect Powder Coat	ML	05.06.28	17
12	ST	Identify and Stock	CL	05/06/28	17
13	AC	Cost / part: 64.10	R	05/06/29	17
14	DC	Close W/O 64.83 Inspect Level 21	HJ	05/07/05	17

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	
B	05.03.02	Revised material; Added Powder Coat	KJ/JLM	